



Standard Specification for Thermoplastic Elastomeric Seals (Gaskets) for Joining Plastic Pipe¹

This standard is issued under the fixed designation F913; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers thermoplastic elastomeric seals (gaskets) used to seal the joints of plastic pipe and fittings used for gravity and low-pressure applications.² This specification refers to push-on joints that require no internal or external pressure to effect the initial seal.

1.2 Requirements are given for thermoplastic elastomers.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 The following precautionary caveat pertains only to the test methods portion, Section 8, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*³

[D412 Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension](#)

[D471 Test Method for Rubber Property—Effect of Liquids](#)

[D573 Test Method for Rubber—Deterioration in an Air Oven](#)

¹ This specification is under the jurisdiction of ASTM Committee F17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.20 on Joining.

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² Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:F17-1035.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[D1149 Test Methods for Rubber Deterioration—Cracking in an Ozone Controlled Environment](#)

[D1414 Test Methods for Rubber O-Rings](#)

[D1566 Terminology Relating to Rubber](#)

[D1600 Terminology for Abbreviated Terms Relating to Plastics](#)

[D2240 Test Method for Rubber Property—Durometer Hardness](#)

[D6147 Test Method for Vulcanized Rubber and Thermoplastic Elastomer—Determination of Force Decay \(Stress Relaxation\) in Compression](#)

[F412 Terminology Relating to Plastic Piping Systems](#)

[F118 Definitions of Terms Relating to Gaskets](#)

3. Terminology

3.1 *Definitions:*

3.1.1 Definitions are in accordance with Terminology [F412](#), and abbreviations are in accordance with Terminology [D1600](#), unless otherwise specified.

3.1.2 Terms relating to rubber or elastomer shall be as defined in Terminology [D1566](#) and Definitions [F118](#).

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *gravity and low pressure applications, n*—pressure below 150 kPa (21 psi) or (50-ft) head of water.

4. Materials and Manufacture

4.1 The gasket shall be fabricated from a high-grade thermoplastic elastomer meeting the requirements in [Table 1](#).

4.2 The gasket shall meet the force decay (stress relaxation) requirements of [5.1.3](#).

4.3 The thermoplastic elastomer used must be noncrazing to pipe. The gasket shall not cause craze marks, pits, or blisters in contact with the plastic pipe. Staining of the plastic pipe in the area of gasket contact is acceptable. Test in accordance with [8.8](#) to qualify thermoplastic elastomers for pipe made from the plastic polymer in question.

4.4 Where the particular joint design utilizing a TPEL gasket dictates the use of lubricant to facilitate assembly, the lubricant shall be of such composition that will in no way damage the gasket or pipe due to prolonged exposure and shall not adversely affect the sealing capability of the gasket.